

DART AEROSPACE LTD	Work Order:	23943
Description: Clevis	Part Number:	B67-43001-89
Dwg: B67-43001 Rev B.	Qty:	1

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller			
2.	ML	Turn AS per Dwg B67-43001. MAT: 6061-T6. 1.00" Round BAR. 20 ¹ / ₂ 30 ⁰ , 20 (MATERIAL 1.000) BATCH: 17037.	JF	05.08.04	1
3.	QC2	Inspect parts as they come off the machine.	JF	05.08.04	1
4.	MM	Mill as per Dwg B67-43001.	EC	05.08.04	1
5.	QC2	Inspect parts.	EC	05.08.04	1
6.	Q8	Second Check	JF	05.08.04	1
8.	MM	Reburr.	JF	05.08.04	1
9.	FP	Chemical Conversion as per Part QST 005 4.1.	FF	05.08.04	1
10.	FP	Pearl Coat when Sandblast as per Part QST 005 4.3. MASH. Ø.800 Dia.	N/A		

Rev	Date	Change	Revised By	Approved
		New issue		

DART AEROSPACE LTD

Work Order:

Description:

Part Number:

Date:

Qty:

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller			

11. 023 Copper Back Coat.

MIA

12. ST Schmitt Stake.

CJ 05081041

13. AC Cafford 1.65

Sue 05081111

14. DC Close up.
Screws.

P. 0508051

Rev	Date	Change	Revised By	Approved
		New Issue		

DART AEROSPACE LTD	Work Order:	
Description:	Part Number:	-89
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

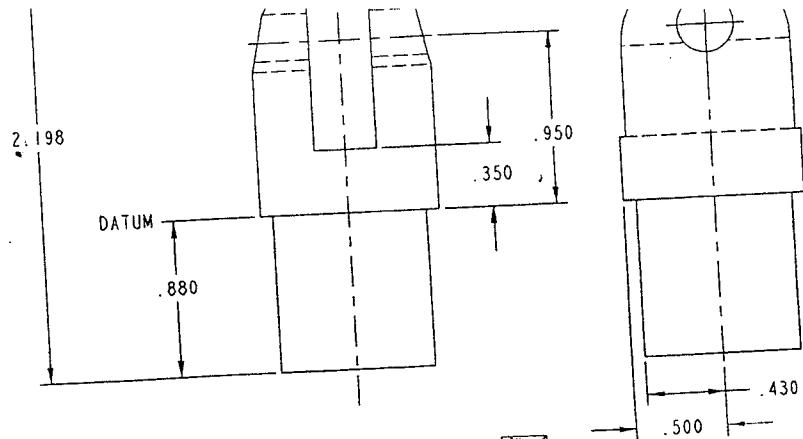
First Article Prototype

Measured by: <i>PL</i>	Audited by: <i>JM</i>	Prototype Approval: <i>LG</i>
Date: 05.08.03	Date: 05.08.03	Date: 05.08.04

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

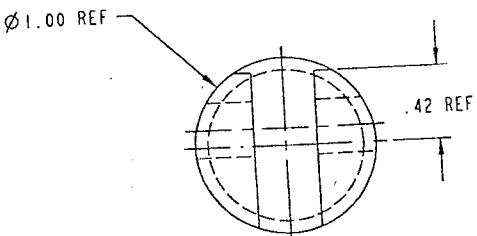
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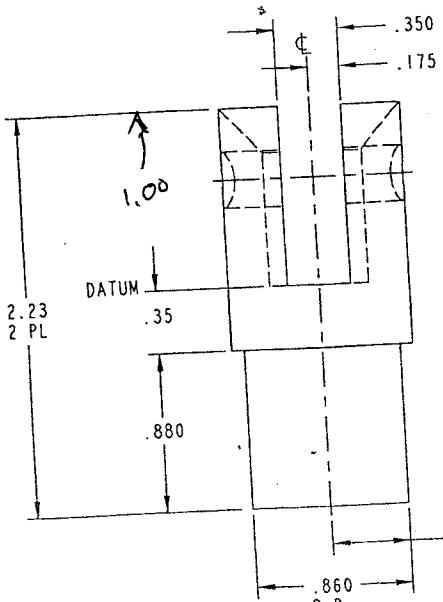


JLM
(1)

.57.50



MI8101



-87 TUBE ARM
00 OD X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

SH
13
7C

-89 CLEVIS
MATL: 1.00 RND, 6061-T6, QQ-A-200/8
SCALE 2.000

5

4

1

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7

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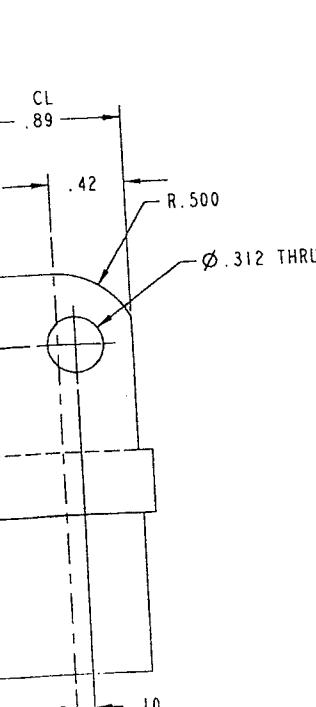
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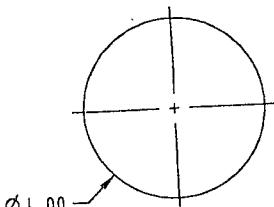
3

6

9



MI7057



2

SH
13
7A

-93 TUBE END CAP
MATL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000

5

4

1

3

6

7

4

1

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7

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1

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